Geeral Information -Tube Fitting

Example 1 - Tube to Pipe ends

The part number below shows male connector, stainless steel type 316, tube O.D 1/4" x 1/4" Male NPT

| 4 | MC | 4 |
|---|----|---|
| 1 | 2 | 3 |

- 1. Tube O.D.: see tube O.D. designator
- 2. Name of fitting: see fitting type designator
- 3. Pipe thread end: see pipe thread designator

Example 2 - Tube to Tube ends

Sync-Lok Union tube O.D. 1/4", material SS316

| 4 | U |
|---|---|
| 1 | 2 |

Material Designator

| Material | Designator | | | |
|---------------------|----------------|--|--|--|
| 316 Stainless Steel | No designation | | | |
| Brass | В | | | |
| Carbon Steel | CS | | | |
| Monel | MO | | | |

Thread Specifications

| Pipe Thread | Relevent Standards | | | | |
|--|------------------------------|--|--|--|--|
| NPT | ASME B1.20.1, MIL-P-7105B | | | | |
| ISO/BSP (parallel) | ISO 228, BS 2779, JIS B 0202 | | | | |
| ISO/BSP (taperedl) | ISO 7, BS21, JIS B 0203 | | | | |
| ISO/BSP (gauge) (Based on DIN 16288-1987) | ISO 228, BS 2779 | | | | |
| Unified (SAE) | ASME B 1.1 | | | | |

| Tube O.D. Designator | | | | | | | | | | | |
|----------------------|-------|------|-------|------|-------|------|------|------|------|------|------|
| Tube O.D. (inch) | 1/16" | 1/8" | 3/16" | 1/4" | 5/16" | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" |
| Identifier | 1 | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 |
| Tube O.D. (metric) | 2mm | 3mm | 4mm | 6mm | 8mm | 10mm | 12mm | 16mm | 20mm | 22mm | 25mm |
| Identifier | 2MM | ЗММ | 4MM | 6MM | 8MM | 10MM | 12MM | 16MM | 20MM | 22MM | 25MM |

Pipe Thread Size Designator

| Pipe Size | 1/16 | 1/8 | 3/16 | 1/4 | 5/16 | 3/8 | 1/2 | 5/8 | 3/4 | 7/8 | 1 |
|------------|------|-----|------|-----|------|-----|-----|-----|-----|-----|----|
| Identifier | 1 | 2 | 3 | 4 | 5 | 6 | 8 | 10 | 12 | 14 | 16 |

Fitting Designators

| Identifier | Description | | | | |
|------------|-----------------------------|--|--|--|--|
| MC | Male Connector | | | | |
| MCBT | Male Bore Through Connector | | | | |
| MBH | Male Bulkhead Connector | | | | |
| ME | Male Elbow | | | | |
| LME | Male Elbow 45o | | | | |
| TMT | Male Run Tee | | | | |
| TTM | Male Branch Tee | | | | |
| CF | Female Connector | | | | |
| FBH | Female Bulkhead Connector | | | | |
| FE | Female Elbow | | | | |
| TFT | Female Run Tee | | | | |
| TTF | Female Branch Tee | | | | |
| U | Union | | | | |
| RU | Reducing Union | | | | |
| BHU | Bulkhead Union | | | | |
| ELU | Union Elbow | | | | |
| TEE | Union Tee | | | | |
| UC | Union Cross | | | | |
| RED | Reducer | | | | |
| BHR | Bulkhead Reducer | | | | |
| ATPM | Male Adapter | | | | |
| ATPF | Female Adapter | | | | |
| PC | Port Connector | | | | |
| RPC | Reducing Port Connector | | | | |
| MPWC | Male Pipe Weld Connector | | | | |
| MPWE | Male Pipe Weld Elbow | | | | |
| TSWC | Tube Socket Weld Connector | | | | |
| TSWE | Tube Socket Weld Elbow | | | | |
| BP | Tube Plug | | | | |
| BE | Tube Cap | | | | |
| N | Nut | | | | |
| FF | Front Ferrule | | | | |
| FR | Rear Ferrule | | | | |